

## Reference Card

For Operational Qualification (OQ) and daily testing of your sealing device

**Seal Check med**  
**Seal Check dent**  
**Seal Check HDPE**



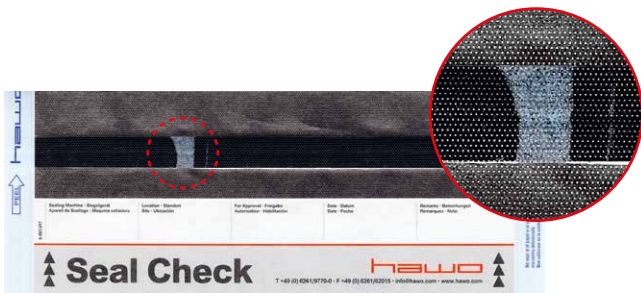
In accordance with EN ISO 11607-2 the sealing seam must show various quality properties (5.2.2. b) with the Operational Qualification (OQ).



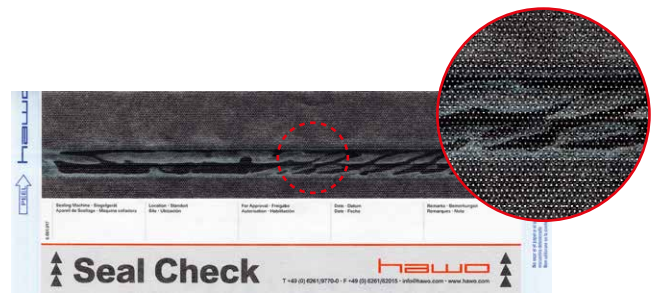
1. Intact seal for a specified seal width in accordance with EN ISO 11607-2

Following faults (images 2 to 5) may appear during a seal. In this case, the quality properties (5.3.2 b) for a sealing seam, which have to be given in accordance with EN ISO 11607-2, can not be fulfilled anymore.

Seal Check indicators are not suitable for packaging with gusseted material. We recommend the hawo InkTest.



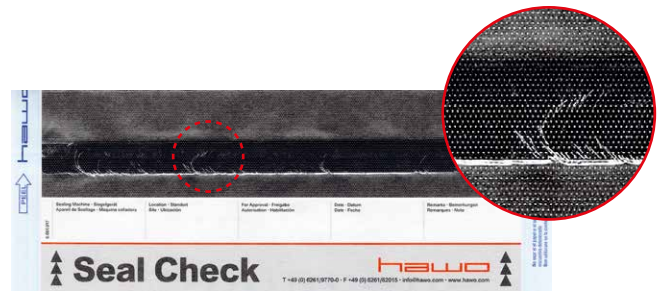
2. Channels or open seals



4. Material delamination or separation / temperature or contact pressure too low



3. Punctures or tears



5. Temperature or contact pressure too high