In accordance with EN ISO 11607-2 the sealing seam must show various quality properties (5.2.2. b) with the Operational Qualification (OQ).

Following faults (images 2 to 5) may appear during a seal. In this case, the quality properties (5.3.2 b) for a sealing seam, which have to be given in accordance with EN ISO 11607-2, can not be fulfilled anymore.

Seal Check indicators are not suitable for packaging with gusseted material. We recommend the hawo InkTest.

1. Intact seal for a specified seal width in accordance with EN ISO 11607-2

2. Channels or open seals

3. Punctures or tears

4. Material delamination or separation / temperature or contact pressure too low

5. Temperature or contact pressure too high